ABSTRACT OF THE DISCLOSURE

The invention relates to mask cushioning for a respiratory mask, a respiratory mask, in addition to a method for their production. The aim of the invention, is to provide air-tight cushioning for a respiratory mask, in addition to a respiratory mask that is characterised by a sufficiently good air-tight action and is extremely comfortable to wear. This is achieved by a mask cushioning device for a respiratory mask, comprising a receiving opening, which corresponds at least to the nose and/or mouth region of a mask user, when the mask is worn and comprising a sealing lip that is configured from an elastomer material, surrounds the receiving opening and rests on the surface of the face of the mask wearer. The mask cushioning is characterised in that zones with an increased cross-section are configured in the mask cushioning and that the mask cushioning material in said zones has different material properties in such a way that the shore hardness of the mask cushioning in the border region is higher than that in the core region or at least close to said region. The invention also relates to a respiratory mask equipped with a corresponding mask cushioning device, in addition to a method and a mould for producing the same.